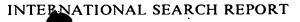


INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference	FOR FURTHER See Not	ification of Transmittal of I	nternational Search Report here applicable, item 5 below.
ILF 2501 PCT	ACTION		
International application No.	International filing date(day/month	/year) (Earliest) Priori	ty Date (day/month/year)
PCT/GB 96/02996	05/12/1996	2	23/12/1995
Applicant			
THE GLACIER METAL COMPANY	LIMITED et al.		
This International Search Report has bee according to Article 18. A copy is being	n prepared by this International Sear transmitted to the International Bure	ching Authority and is trans au.	smitted to the applicant
This International Search Report consists It is also accompanied by a cop	s of a total of <u>2</u> she y of each prior art document cited in	ets. this report.	
1. Certain claims were found unsea	archable (see Box I).		
2. Unity of invention is lacking (see	e Box II).		
3. The international application co	ntains disclosure of a nucleotide and out on the basis of the sequence list	or amino acid sequence listing	ng and the
file	with the international application.		
furi	nished by the applicant separately fro		
	but not accompanied by a state matter going beyond the disclos	ment to the effect that it did ure in the international app	not include lication as filed.
Tra	nscribed by this Authority		
4. With regard to the title, X the	text is approved as submitted by the	applicant	
	text has been established by this Au		
		·	
5. With regard to the abstract,			
	text is approved as submitted by the		
□ Ro	text has been established, according k III. The applicant may, within one rch Report, submit comments to this	month from the date of mai	hority as it appears in ling of this International
6. The figure of the drawings to be pub	lished with the abstract is:		_
<u> </u>	suggested by the applicant.		None of the figures.
bec	ause the applicant failed to suggest a	figure.	
bec	ause this figure better characterizes t	he invention.	
1		•	





			<u> </u>
A. CLASSI IPC 6	FICATION OF SUBJECT MATTER B04B5/00 B04B9/12		
According to	o International Patent Classification (IPC) or to both national class	ification and IPC	
B. FIELDS	SEARCHED		
Minimum d IPC 6	ocumentation searched (classification system followed by classifica $B04B$	tion symbols)	
Documentat	tion searched other than minimum documentation to the extent that	such documents are included in the fields s	earched
Electronic d	lata base consulted during the international search (name of data ba	se and, where practical, search terms used)	·
C. DOCUM	MENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the	relevant passages	Relevant to claim No.
A	EP 0 193 000 A (AE PLC) 3 Septem cited in the application see figures 4-6	ber 1986	1
A	GB 723 339 A (THE GLACIER METAL 9 February 1955	COMPANY)	
A	US 1 362 619 A (S.H. HALL) 21 December 1920		
	·		
Furt	ther documents are listed in the continuation of box C.	X Patent family members are listed	in annex.
Special categories of cited documents: A document defining the general state of the art which is not considered to be of particular relevance *E* earlier document but published on or after the international filing date *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another *T* later document published after the international cited to understand the principle or theory underly invention *X* document of particular relevance; the claimed invention inventive step when the document is take to establish the publication date of another *Y* document of particular relevance; the claimed inventive step when the document is take to establish the publication date of another *Y* document of particular relevance; the claimed inventive step when the document is take to establish the publication date of another		ith the application but heory underlying the claimed invention t be considered to ocument is taken alone	
citation or other special reason (as specified) 'O' document referring to an oral disclosure, use, exhibition or other means 'P' document published prior to the international filing date but later than the priority date claimed 'E' document member of the same patent family			nventive step when the nore other such docu- ous to a person skilled
Date of the	actual completion of the international search	Date of mailing of the international se	earch report
8	3 April 1997		12 04 pr
Name and	mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2	Authorized officer	
	NL - 2280 HV Rijswijk Tel. (+ 31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+ 31-70) 340-3016	Leitner, J	

Form PCT/ISA/210 (second sheet) (July 1992)

1

INTERNATIONAL SEARCH REPORT

Info on on patent family members

Ir divided Application No / / GB 96/02996

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP 193000 A	03-09-86	AU 585314 B AU 5382186 A BR 8600736 A CA 1294593 A ES 2091162 A FR 2577824 A JP 6049162 B JP 61234963 A US 4787975 A	15-06-89 04-09-86 04-11-86 21-01-92 16-10-96 29-08-86 29-06-94 20-10-86 29-11-88
GB 723339 A	·	NONE	
US 1362619 A	21-12-20	NONE	



TENT COOPERATION TREAT

PCT

INTERNATIONAL PRELIMINARY EXAMINATION R

REC'D 30 SEP. 1997

(PCT Article-36 and Rule 70)

EPORT	
WIPO	POT

Applicant's or agent's file reference ILF 2501	FOR FURTHER ACTION	See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/41)			
International application No.	International filing date (day)	ate (dayimonthiyear) Priority date (dayimonthiyear)			
PCT/GB 96/ 02996	05/12/1996		23/12/1995		
International Patent Classification (IPC) or	national classification and IPC				
	B04B5/00				
Applicant					
THE GLACIER METAL COMPAN	Y LIMITED et al.				
Authority and is transmitted to the This REPORT consists of a tota This report is also accompanionen amended and are the bacter of the control of the cont	Authority and is transmitted to the applicant according to Article 36.				
These annexes consists of a total of	of sheets.				
These annexes consists of a total of sheets. 3. This report contains indications and corresponding pages relating to the following items: I X Basis of the report II Priority III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability IV Lack of unity of invention V X Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement VI Certain documents cited VII X Certain defects in the international application VIII Certain observations on the international application		d industrial applicability			
Date of submission of the demand	Date	of completion	of this report		
10/07/1997			26. 09. 97		
Name and mailing address of the IPEA/ European Patent Office D-80298 Munich Tel. (+49-89) 2399-0, Tx: 523656 epmu d Fax: (+49-89) 2399-4465 Telephone No.					

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

T.	Basis	of	the	report
		~_	-	- opos

1	not annexed to the report since they do not contain	14 are referred to in this report as "originally filed" and are
	inc america to the report since they do not contain	m anemarkas).
	$[\mathbf{x}]$ the international application as originally	filed.
	[] the description, pages	, as originally filed,
	pages	, filed with the demand,
	pages	, filed with the letter of,
	pages	, filed with the letter of,
	[] the claims, Nos.	, as originally filed,
	Nos	
	Nos	
	Nos	, filed with the letter of,
	Nos	, filed with the letter of,
	[] the drawings, sheets/fig	, as originally filed,
		, filed with the demand,
	sheets/fig	, filed with the letter of,
	sheets/fig	, filed with the letter of
2. T	he amendments have resulted in the cancellation o	rf:
	[] the description, pages	•
	[] the claims, Nos.	•
	[] the drawings, sheets/fig:	
) . [I This report has been established as if (some	of) the amendments had not been made, since they have been
Ī	considered to go beyond the disclosure as fil	•

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

Intern. application No. PCT/GB96/02996

7. Reasoned statement under Article 35(2) with regard to novelty, inventive step and industrial applicability; citations and explanations supporting such statement						
1. STATEMENT	1. STATEMENT					
Novelty (N)	Claims 1-3					
Inventive Step (IS)	Claims 1-3					
Industrial Applicability (IA)	Claims 1-3					

2. CITATIONS AND EXPLANATIONS

1). The present international application relates to a centrifugal separator of the self-powered kind.

From EP-A-0 193 000 (acknowledged in the description) a centrifugal separator is known which represents the most pertinent prior art.

- 2). The subject-matter of independent claim 1 differs from the disclosure of EP-A-0 193 000 by the features of the characterising portion. Consequently, the subject-matter of claim 1 is novel (Article 33.2 PCT).
- 3). These differentiating features (i.e. the provision of a thrust bearing constituted by a taper on the axle means and a bush conforming to the taper) solve the problem addressed (minimizing noise and vibrations during wind-down of the separator).

None of the available prior art documents disclose a thrust bearing having the claimed characteristics, i.e.



an axle means tapering from a lower region of greatest diameter to an upper region of lesser diameter.

Consequently, since the differentiating features are neither known from nor rendered obvious by the prior art, it would not be obvious for the man skilled in the art to combine the features set out in independent claim 1.

Consequently, the subject-matter of claim 1 involves an inventive step (Article 33.3 PCT).

- 3). Dependent claims 2 and 3 disclose further embodiments of the separator of claim 1 and do likewise meet the requirements of Article 33 PCT with regard to novelty and inventive step.
- 4). The subject-matter of the present application is considered to be industrially applicable (Article 33.4 PCT).

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

Intern. application No. PCT/GB96/02996

VII. Certain defects in the international application

The following defects in the form or contents of the international application have been noted:

1). The document GB 2383194 cited in the opening part of the description appears not to exist. The number should have been corrected.

Form PCT/IPEA/409 (sheet 4) (January 1994)



To:

From the INTERNATIONAL BUREAU

PCT

NOTIFICATION OF ELECTION

(PCT Rule 61.2)

United States Patent and Trademark Office (Box PCT) Crystal Plaza 2 Washington, DC 20231 ETATS-UNIS D'AMERIQUE

Date of mailing (day/month/year) 30 July*1997 (30.07.97)	in its capacity as elected Office	
International application No. PCT/GB96/02996	Applicant's or agent's file reference ILF 2501 PCT	
International filing date (day/month/year) 05 December 1996 (05.12.96)	Priority date (day/month/year) 23 December 1995 (23.12.95)	
Applicant PURVEY, Ronald, James		

1.	The designated Office is hereby notified of its election made:
	X in the demand filed with the International Preliminary Examining Authority on:
	15 July 1997 (15.07.97)
	in a notice effecting later election filed with the International Bureau on:
2.	The election X was
	was not
	made before the expiration of 19 months from the priority date or, where Rule 32 applies, within the time limit under Rule 32.2(b).

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland

Authorized officer

Céline Faust

Telephone No.: (41-22) 338.83.38

Facsimile No.: (41-22) 740.14.35





INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 6:

B04B 5/00, 9/12

A1

(11) International Publication Number: WO 97/23296

(43) International Publication Date: 3 July 1997 (03.07.97)

GB

(21) International Application Number: PCT/GB96/02996

(22) International Filing Date: 5 December 1996 (05.12.96)

23 December 1995 (23.12.95)

(71) Applicant (for all designated States except US): THE GLACIER METAL COMPANY LIMITED [GB/GB]; Argyle House, Joel Street, Northwood Hills, Middlesex

Argyle House, Joel Street, Northwood Hills, Middleser HA5 ILN (GB).

(72) Inventor; and

(30) Priority Data:

(75) Inventor/Applicant (for US only): PURVEY, Ronald, James [GB/GB]; 1 Fosseway Close, Axminster, Devon EX13 5LW (GB).

(74) Agents: HAMMERSLEY, John et al.; T & N plc, Bowdon House, Ashburton Road West, Trafford Park, Manchester M17 1RA (GB). (81) Designated States: AU, BR, JP, MX, US, European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).

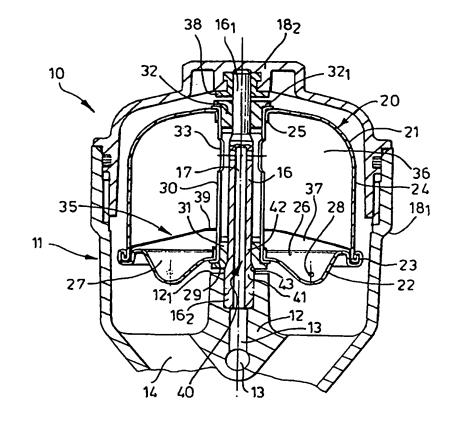
Published

With international search report.

(54) Title: CENTRIFUGAL SEPARATOR

(57) Abstract

A self-powered centrifugal separator (10), for separating particulate contaminants from a liquid lubricant of an automobile engine, includes a rotor container (24) rotatable about an axle (16) to which it is journalled by bushes (31 and 32). When the engine is running, a film of pressurised liquid between the bushes and axle lubricates them and provides radial stiffness, but when the engine stops and liquid supply ceases, radial stiffness is reduced and the partially emptying container may vibrate and create wind-down noise. At least one bush (31), which normally provides a horizontal thrust bearing to support the weight of the container at low speed, has, with the axle portion (43) it surrounds, a region tapering in diameter to centre the container with respect to the axle and provide both radial and axial support.



A. CLASSI IPC 6	FIGATION OF SUBJECT MATTER B04B5/00 B04B9/12				
According to	o International Patent Classification (IPC) or to both national classif	ication and IPC			
B. FIELDS	SEARCHED				
Minimum d IPC 6	ocumentation searched (classification system followed by classificati $B04B$	on symbols)			
Documentat	tion searched other than minimum documentation to the extent that s	ruch documents are included in the fields s	earched		
Electronic d	ata base consulted during the international search (name of data base	e and, where practical, search terms used)			
C. DOCUM	IENTS CONSIDERED TO BE RELEVANT				
Category *	Citation of document, with indication, where appropriate, of the re	levant passages	Relevant to claim No.		
A	EP 0 193 000 A (AE PLC) 3 September 1986 1 cited in the application see figures 4-6		1		
A	GB 723 339 A (THE GLACIER METAL COMPANY) 9 February 1955				
A	US 1 362 619 A (S.H. HALL) 21 Dec 1920	ember			
Furt	ther documents are listed in the continuation of box C.	X Patent family members are listed	in annex.		
Special categories of cited documents: A document defining the general state of the art which is not considered to be of particular relevance E* earlier document but published on or after the international filing date L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) O* document referring to an oral disclosure, use, exhibition or other means T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention Cannot be considered novel or cannot be considered to involve an inventive step when the document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document of particular relevance; the claimed invention involve an inventive step when the document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such document is combined with one or more other such document is combined with one or more other such document is combined with one or more other such document is combined with one or more other such document is combined with one or more other such document is combined with one or more other such document is combined with one or more other such document is combined with one or more other such document is combined with one or more other such document is combined w			th the application but theory underlying the claimed invention the considered to comment is taken alone claimed invention exertive step when the lore other such document to a person skilled a family		
	Date of the actual completion of the international search Date of mailing of the international search report 8 April 1997				
		Authorized officer			
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+ 31-70) 340-2040, Tx. 31 651 epo nl, For (+ 31-70) 340-2040, Tx. 31 651 epo nl,					

INTERNATIONAL SEARCH REPORT

Information on patent family members

L Lal Application No
PCT/GB 96/02996

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP 193000 A	03-09-86	AU 585314 B AU 5382186 A BR 8600736 A CA 1294593 A ES 2091162 A FR 2577824 A JP 6049162 B JP 61234963 A US 4787975 A	15-06-89 04-09-86 04-11-86 21-01-92 16-10-96 29-08-86 29-06-94 20-10-86 29-11-88
GB 723339 A		NONE	
US 1362619 A	21-12-20	NONE	